


<p>Umformtechnik Stendal GmbH</p>	<p><b>Betriebsmittel- Katalog</b></p>	
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**Maschine: Presse 1**

**Bezeichnung:** Servopresse  
**Typ/Hersteller:** Schuler  
**Baujahr:** 2015  
**Presskraft:** 250 Mp  
**Tischfläche:** 2000x1100 mm  
**Einbauhöhe:** 550 mm

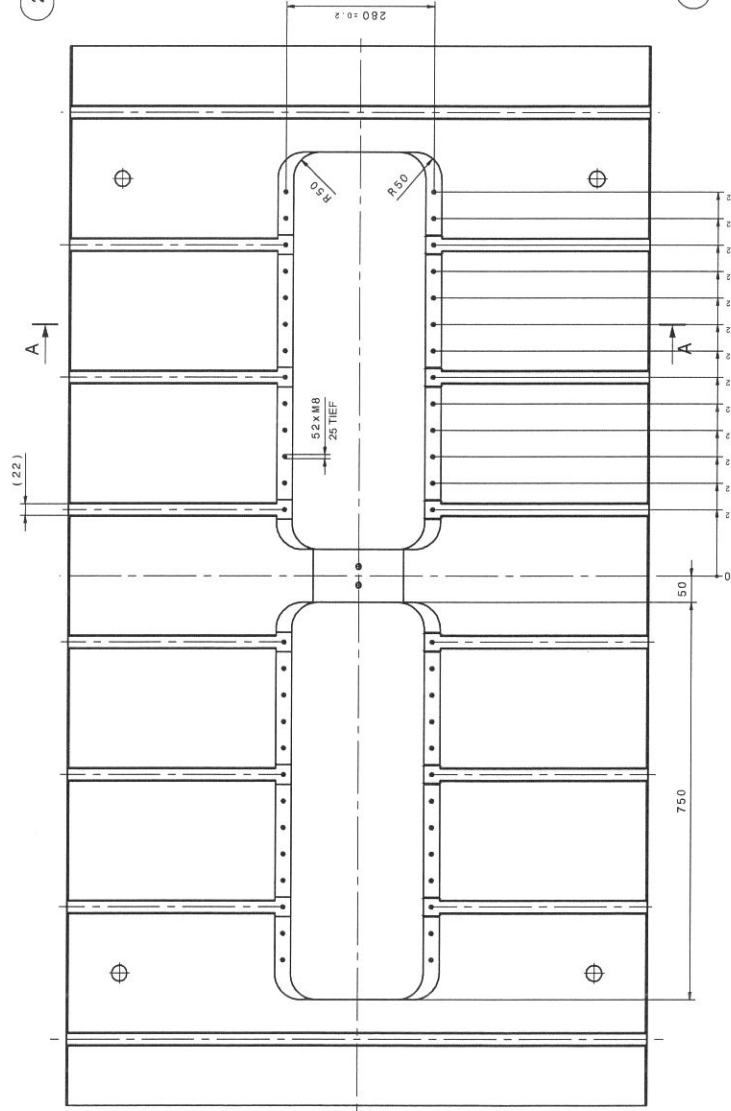
**Ständerdurchgang:** 650 mm  
**Einlaufhöhe:** 250+/- 100 mm  
**Spannnuten:** 28 mm  
**Spannschrauben:** M 24 (Hydraulikspannsystem)  
**Hubzahl:** max 160/min  
**Abfallöffnung:** 2x 250x750 mm  
**Einsatz mit Bandanlage:** ja  
**Bandbreite:** 800 mm  
**Bandstärke:** 0,6 – 3,0 mm  
**Standort:** Presswerk

**Allgemeines:** Bandanlage Dreher, Bandbefettung Eckardt

1.1

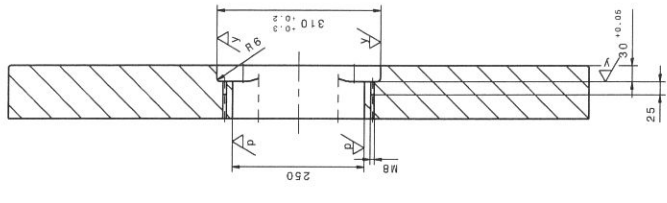
2.1

SCHNITT A-A



1.2

2.2



GENERAL TOLERANCES - LÄNGEN - DIMENSIONS (FOR ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED)		ANGULAR DIMENSIONS - WINKELWERTUNG (FOR ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED)	
AS PER DIN ISO 2768-MK	ADDITIONAL TO DIN ISO 2768-MK	FOR TOLERANCES	FOR TOLERANCES
LENGTHS	TOLERANCES	MINIMUM	MAXIMUM
0 - 150	±0.15	±0.5°	±1.0°
150 - 300	±0.20	±0.5°	±1.0°
300 - 600	±0.30	±0.5°	±1.0°
600 - 1200	±0.40	±0.5°	±1.0°
1200 - 2000	±0.50	±0.5°	±1.0°
2000 - 4000	±0.60	±0.5°	±1.0°
4000 - 6000	±0.70	±0.5°	±1.0°
6000 - 10000	±0.80	±0.5°	±1.0°
10000 - 15000	±0.90	±0.5°	±1.0°
15000 - 20000	±1.00	±0.5°	±1.0°
20000 - 30000	±1.10	±0.5°	±1.0°
30000 - 40000	±1.20	±0.5°	±1.0°
40000 - 50000	±1.30	±0.5°	±1.0°
50000 - 60000	±1.40	±0.5°	±1.0°
60000 - 70000	±1.50	±0.5°	±1.0°
70000 - 80000	±1.60	±0.5°	±1.0°
80000 - 100000	±1.70	±0.5°	±1.0°
100000 - 150000	±1.80	±0.5°	±1.0°
150000 - 200000	±1.90	±0.5°	±1.0°
200000 - 300000	±2.00	±0.5°	±1.0°
300000 - 400000	±2.10	±0.5°	±1.0°
400000 - 500000	±2.20	±0.5°	±1.0°
500000 - 600000	±2.30	±0.5°	±1.0°
600000 - 700000	±2.40	±0.5°	±1.0°
700000 - 800000	±2.50	±0.5°	±1.0°
800000 - 900000	±2.60	±0.5°	±1.0°
900000 - 1000000	±2.70	±0.5°	±1.0°
1000000 - 1500000	±2.80	±0.5°	±1.0°
1500000 - 2000000	±2.90	±0.5°	±1.0°
2000000 - 3000000	±3.00	±0.5°	±1.0°
3000000 - 4000000	±3.10	±0.5°	±1.0°
4000000 - 5000000	±3.20	±0.5°	±1.0°
5000000 - 6000000	±3.30	±0.5°	±1.0°
6000000 - 7000000	±3.40	±0.5°	±1.0°
7000000 - 8000000	±3.50	±0.5°	±1.0°
8000000 - 9000000	±3.60	±0.5°	±1.0°
9000000 - 10000000	±3.70	±0.5°	±1.0°
10000000 - 15000000	±3.80	±0.5°	±1.0°
15000000 - 20000000	±3.90	±0.5°	±1.0°
20000000 - 30000000	±4.00	±0.5°	±1.0°
30000000 - 40000000	±4.10	±0.5°	±1.0°
40000000 - 50000000	±4.20	±0.5°	±1.0°
50000000 - 60000000	±4.30	±0.5°	±1.0°
60000000 - 70000000	±4.40	±0.5°	±1.0°
70000000 - 80000000	±4.50	±0.5°	±1.0°
80000000 - 90000000	±4.60	±0.5°	±1.0°
90000000 - 100000000	±4.70	±0.5°	±1.0°
100000000 - 150000000	±4.80	±0.5°	±1.0°
150000000 - 200000000	±4.90	±0.5°	±1.0°
200000000 - 300000000	±5.00	±0.5°	±1.0°
300000000 - 400000000	±5.10	±0.5°	±1.0°
400000000 - 500000000	±5.20	±0.5°	±1.0°
500000000 - 600000000	±5.30	±0.5°	±1.0°
600000000 - 700000000	±5.40	±0.5°	±1.0°
700000000 - 800000000	±5.50	±0.5°	±1.0°
800000000 - 900000000	±5.60	±0.5°	±1.0°
900000000 - 1000000000	±5.70	±0.5°	±1.0°
1000000000 - 1500000000	±5.80	±0.5°	±1.0°
1500000000 - 2000000000	±5.90	±0.5°	±1.0°
2000000000 - 3000000000	±6.00	±0.5°	±1.0°
3000000000 - 4000000000	±6.10	±0.5°	±1.0°
4000000000 - 5000000000	±6.20	±0.5°	±1.0°
5000000000 - 6000000000	±6.30	±0.5°	±1.0°
6000000000 - 7000000000	±6.40	±0.5°	±1.0°
7000000000 - 8000000000	±6.50	±0.5°	±1.0°
8000000000 - 9000000000	±6.60	±0.5°	±1.0°
9000000000 - 10000000000	±6.70	±0.5°	±1.0°
10000000000 - 15000000000	±6.80	±0.5°	±1.0°
15000000000 - 20000000000	±6.90	±0.5°	±1.0°
20000000000 - 30000000000	±7.00	±0.5°	±1.0°
30000000000 - 40000000000	±7.10	±0.5°	±1.0°
40000000000 - 50000000000	±7.20	±0.5°	±1.0°
50000000000 - 60000000000	±7.30	±0.5°	±1.0°
60000000000 - 70000000000	±7.40	±0.5°	±1.0°
70000000000 - 80000000000	±7.50	±0.5°	±1.0°
80000000000 - 90000000000	±7.60	±0.5°	±1.0°
90000000000 - 100000000000	±7.70	±0.5°	±1.0°
100000000000 - 150000000000	±7.80	±0.5°	±1.0°
150000000000 - 200000000000	±7.90	±0.5°	±1.0°
200000000000 - 300000000000	±8.00	±0.5°	±1.0°
300000000000 - 400000000000	±8.10	±0.5°	±1.0°
400000000000 - 500000000000	±8.20	±0.5°	±1.0°
500000000000 - 600000000000	±8.30	±0.5°	±1.0°
600000000000 - 700000000000	±8.40	±0.5°	±1.0°
700000000000 - 800000000000	±8.50	±0.5°	±1.0°
800000000000 - 900000000000	±8.60	±0.5°	±1.0°
900000000000 - 1000000000000	±8.70	±0.5°	±1.0°
1000000000000 - 1500000000000	±8.80	±0.5°	±1.0°
1500000000000 - 2000000000000	±8.90	±0.5°	±1.0°
2000000000000 - 3000000000000	±9.00	±0.5°	±1.0°
3000000000000 - 4000000000000	±9.10	±0.5°	±1.0°
4000000000000 - 5000000000000	±9.20	±0.5°	±1.0°
5000000000000 - 6000000000000	±9.30	±0.5°	±1.0°
6000000000000 - 7000000000000	±9.40	±0.5°	±1.0°
7000000000000 - 8000000000000	±9.50	±0.5°	±1.0°
8000000000000 - 9000000000000	±9.60	±0.5°	±1.0°
9000000000000 - 10000000000000	±9.70	±0.5°	±1.0°
10000000000000 - 15000000000000	±9.80	±0.5°	±1.0°
15000000000000 - 20000000000000	±9.90	±0.5°	±1.0°
20000000000000 - 30000000000000	±10.00	±0.5°	±1.0°
30000000000000 - 40000000000000	±10.10	±0.5°	±1.0°
40000000000000 - 50000000000000	±10.20	±0.5°	±1.0°
50000000000000 - 60000000000000	±10.30	±0.5°	±1.0°
60000000000000 - 70000000000000	±10.40	±0.5°	±1.0°
70000000000000 - 80000000000000	±10.50	±0.5°	±1.0°
80000000000000 - 90000000000000	±10.60	±0.5°	±1.0°
90000000000000 - 100000000000000	±10.70	±0.5°	±1.0°
100000000000000 - 150000000000000	±10.80	±0.5°	±1.0°
150000000000000 - 200000000000000	±10.90	±0.5°	±1.0°
200000000000000 - 300000000000000	±11.00	±0.5°	±1.0°
300000000000000 - 400000000000000	±11.10	±0.5°	±1.0°
400000000000000 - 500000000000000	±11.20	±0.5°	±1.0°
500000000000000 - 600000000000000	±11.30	±0.5°	±1.0°
600000000000000 - 700000000000000	±11.40	±0.5°	±1.0°
700000000000000 - 800000000000000	±11.50	±0.5°	±1.0°
800000000000000 - 900000000000000	±11.60	±0.5°	±1.0°
900000000000000 - 1000000000000000	±11.70	±0.5°	±1.0°
1000000000000000 - 1500000000000000	±11.80	±0.5°	±1.0°
1500000000000000 - 2000000000000000	±11.90	±0.5°	±1.0°
2000000000000000 - 3000000000000000	±12.00	±0.5°	±1.0°
3000000000000000 - 4000000000000000	±12.10	±0.5°	±1.0°
4000000000000000 - 5000000000000000	±12.20	±0.5°	±1.0°
5000000000000000 - 6000000000000000	±12.30	±0.5°	±1.0°
6000000000000000 - 7000000000000000	±12.40	±0.5°	±1.0°
7000000000000000 - 8000000000000000	±12.50	±0.5°	±1.0°
8000000000000000 - 9000000000000000	±12.60	±0.5°	±1.0°
9000000000000000 - 10000000000000000	±12.70	±0.5°	±1.0°
10000000000000000 - 15000000000000000	±12.80	±0.5°	±1.0°
15000000000000000 - 20000000000000000	±12.90	±0.5°	±1.0°
20000000000000000 - 30000000000000000	±13.00	±0.5°	±1.0°

STAND: 19-10-2015  
 NUR ZUR  
 INFORMATION